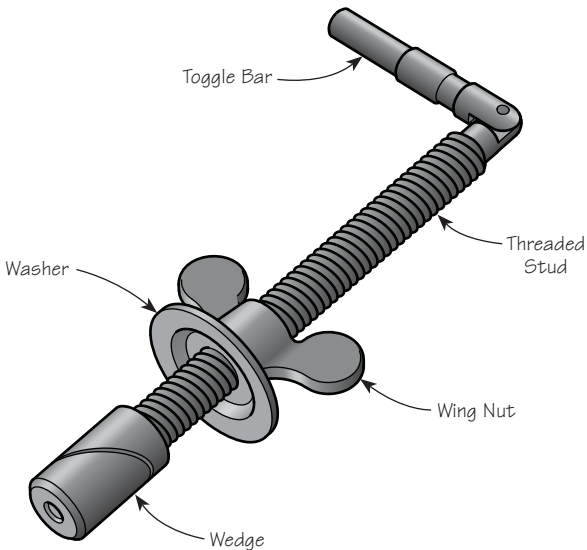


The Veritas® Bench Stud mounts in a $\frac{3}{4}$ " diameter hole. It can lock into material as thin as $\frac{5}{8}$ " (depending on the strength of the material) and in blind holes $1\frac{1}{4}$ " deep.

Place the wedge in the hole. Rotate the toggle bar until the wedges lock in the hole.

The 5" long stud has $\frac{1}{2}$ -13 UNC threads and provides an overall clamping capacity of $4\frac{1}{8}$ " using the supplied wing nut.

*Note: The $\frac{1}{2}$ -13 thread offers enormous mechanical advantage, and is fully capable of drawing the post out of the dog hole, even if it has been tightly locked in place. **Do not** over-torque the wing nut.*



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