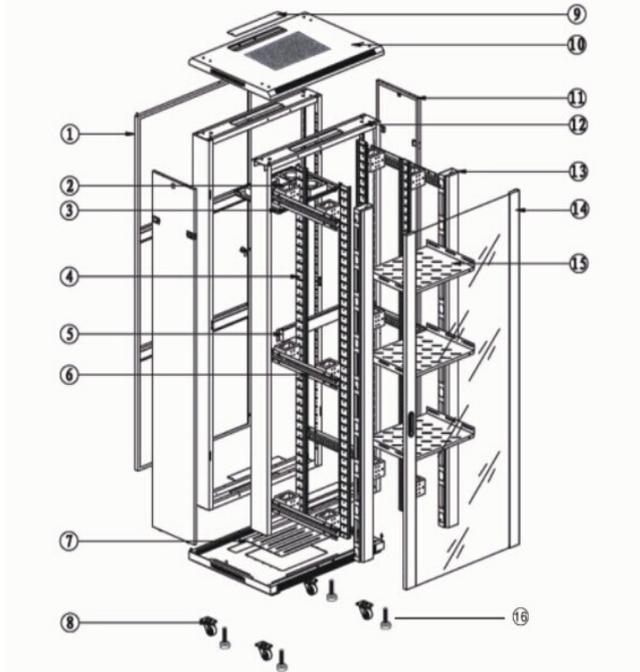


# Ningbo Latitude International Trade Co.,Ltd.

## 1、Assembling General Schematic Diagram (05A Series 600Width) :

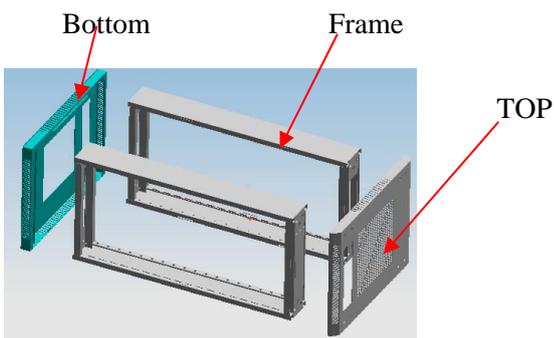


### Main Structure:

- 1.Steer rear door 3.Fan tray 4.Mounting profile 5.Blanking panel 6.Mounting angle
- 7.Bottom 8.Castor 9.Cable entry plate 10.Top 11.Side panel 12.Frame
- 13.Vertical cable management 14.Front door 15.Fixed shelf 16.Feet

## 2、Assembling Steps:

### 2.1: Assembling the top, bottom and frame:



**2.1:** Putting the frame to top and bottom together, which must be alignment to frame. Using the hex



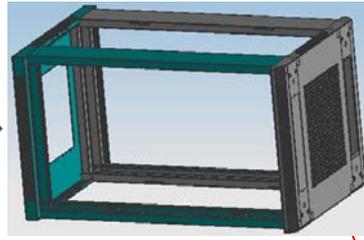
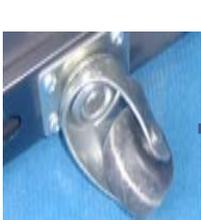
M8 Flange Nut



M8 Allen screw



**2.2: Installing the caster on the bottom and cover board on the cable entry of the top :**



**2.2.1:** Using the tapping screws M5x10 to fix the caster on the bottom; If which is heavy duty caster, and use the M8x12;

**2.2.2:** Using the tapping screws M4x8 to fix the cover board on the cable entry of the top;

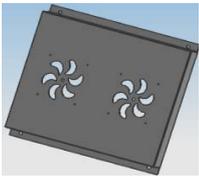


M5x10 Pan head tapping screws



M4x8 Pan head tapping screws

**2.3: Installing the fan trays under the top:**



Fan tray



**2.3:** Using the tapping screws M5x10 to fix the fan tray under the top;

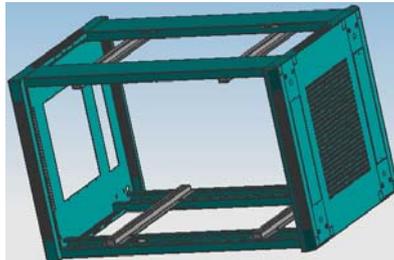


M5x10 Pan head tapping screws

**2.4: Installing the mounting angle:**



Mounting angle



**2.4:** Installing the bayonet-type nut M6 on the frame; and then using the allen screw M6x10 to connect the mounting angle and frame tightly;



Frame

**Note:** 4 pcs mounting angle (below 32U)  
6 pcs mounting angle (above 32U)



M6 Bayonet-type nut

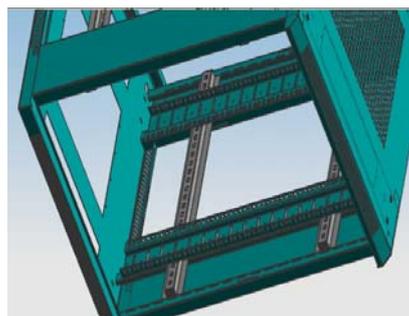


M6x10 Allen screw

**2.5: Installing the mounting profile:**



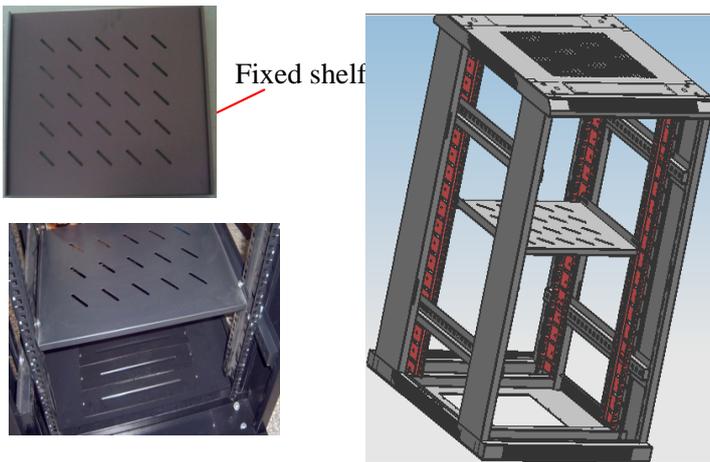
Mounting profile



**2.5:** Installing the bayonet-type nut M6 on the mounting angle; and then using the allen screw M6x10 to connect the mounting profile and mounting angle;



## 2.6: Installing the fixed shelf and cover board of the bottom



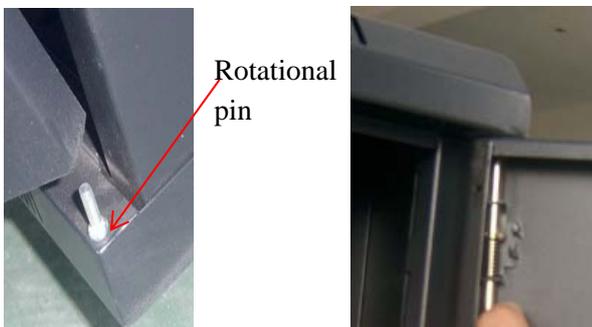
**2.6.1:** Installing the bayonet-type nut M6 on the mounting profile; and then using the allen screw M6x10 to connect the fixed shelf and mounting profile;

**2.6.2:** Using the tapping screws M4x8 to fix the cover board on the bottom;



M4x8 Pan head tapping screws

## 2.7: Installing the back door and front door:



**2.7.1:** Installing the rotational pin for the back door on the bottom side; and then putting down bolt to aim the hole on the top, which is ok;

**2.7.2:** The front door is same to back door;

## 2.8: Installing the side panels:



side panel



**2.8:** Chucking the clips to the middle of side panels by two hands, and then pushing the side panel to frame;

**Note:** the clip must be over against the clip-hole of frame;

## 2.9: Installing the adjustable feet on the bottom:



**2.9:** On the bottom of cabinet, installing the adjustable feet by the wrench;