

# TKK-41&42

## THERMOSTATIC STEAM TRAPS

### GENERAL FEATURES

Ayvaz TKK-41 is suitable for corrosive medium especially sugar industry for ammoniac evacuation and it has also resistant to water hammer. It is impossible to clean TKK 41 because it is welded type however TKK-42 is suitable for cleaning.

Body, cover, filter are stainless steel.

The difference of TKK-42 is compact design and low condensate evacuation.

It is ideal for corrosive medium.

Ayvaz TKK-41 / TKK-42 should be assembled to the pipe line at horizontal position for working efficiently and saving working time. Isolation valves should be used for safety during the maintenance and steam traps changing.

#### Operation

Thermostatic steam traps operate according to the thermostatic attitude of a capsule which is placed into the trap. Capsule contains a special liquid inside which has lower vapourisation temperature than water. When the system starts up the cold condensate

drops down the temperature of the capsule. Compressed capsule pushes the disc upward and discharges the condensate. With the increasing condensate temperature, liquid in the capsule starts vaporisation. Expanded capsule pushes the disc towards the seat and stops discharging.

#### Installation:

TKK-41-42 can be installed both vertically and horizontally with the pipeline. Flow direction indicator arrow on the product body should be examined carefully. In case discharging of condensate into the atmosphere, temperature of the released condensate which is around 100°C must be considered closely in order to maintain health and safety.

#### Connection:

Screwed

#### Nominal Diameter:

DN10 (3/8") - DN15 (1/2") - DN20 (3/4") - DN25 (1")

#### Working Pressure:

Up to 40 bar

#### Working Temperature:

Up to 250°C

#### Applications:

Steam jacket pipes  
Irons  
Ammonium releasers

#### Condensate Discharge Chart:

##### Red Chart

$\Delta P$ = Condansate Discharge at the temperature which is max 10°C lower than steam saturation temperature.

##### Blue Chart

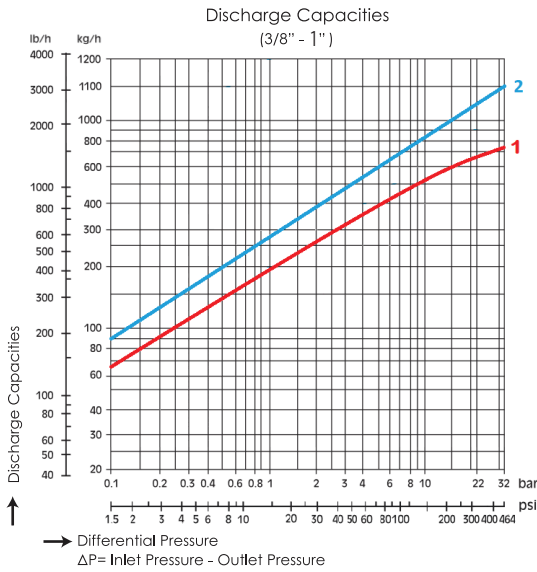
$\Delta P$ = Cold Condansate Discharge at 20°C.



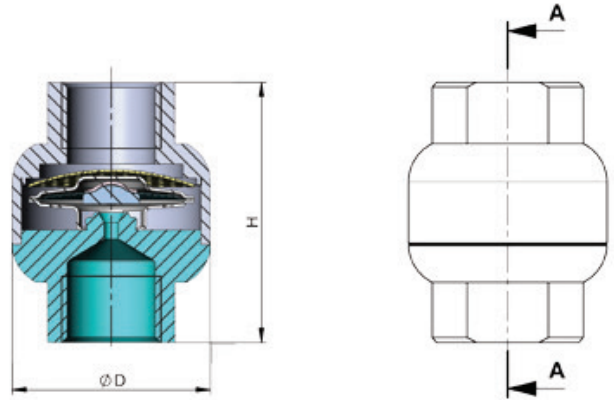
#### PRODUCT FEATURES

Body and Cover	Stainless Steel AISI 304 Stainless Steel AISI 316 (Opt.)
Strainer, Seat	Stainless Steel AISI 304
Thermosatic Capsule	Hastelloy
Connection Types	Threaded, Socket

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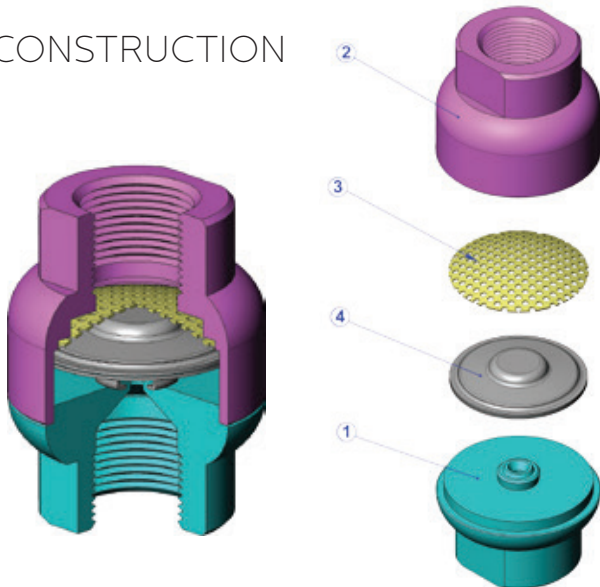


## DIMENSIONS



Size	Code	Threaded	
		ØD (mm)	ØH (mm)
3/8" - 1"	TKK-41	55	42
1/4" - 1"	TKK-42	65	42

## CONSTRUCTION



Part Name	Material
1 Body	Stainless Steel AISI 304 Opt. Stainless Steel AISI 316
2 Cover	Stainless Steel AISI 304 Opt. Stainless Steel AISI 316
3 Strainer Screen	Stainless Steel AISI 304
4 Thermostatic Capsule	Hastelloy

All the dimensions in the table are given in "mm".  
 Subject to technical alterations and deviations resulting from the manufacturing process without giving any notification.



**HEAD OFFICE - FACTORY**  
 Atatürk Sanayi Bölgesi Hadımköy Mahallesi Mustafa İnan Caddesi No: 44 Arnavutköy - İSTANBUL  
 Tel: +90 212 771 01 45 (pbx) | Fax: +90 212 771 47 27  
 info@ayvaz.com | www.ayvaz.com

**Cona Caserta/Italy**  
 Tel: +39 0823 187 3988  
 rmolaro@ayvaz.com

**Ayvaz Russia Moscow/Russia**  
 Tel: +7 9254070230  
 eakinci@ayvaz.com

**Ayvaz Germany Viernheim/Germany**  
 Tel: +49 62046014399  
 germany@ayvaz.com

**Ayvaz Ukraine Kiev/Ukraine**  
 Tel: +380 44 390 57 57  
 info@ayvaz.com.ua

**Tricorr Warsaw/Poland**  
 Tel: +48-32-783-295-1  
 tricorr@tricorr.eu

**Ayvaz Baku Baku/Azerbaijan**  
 Tel: +99(455) 579-84-32  
 ahayatov@ayvaz.com

**Haci Ayvaz M.E. Dubai/U.A.E**  
 Tel: +971 544431048  
 +971 501306871  
 mideast@ayvaz.com

**Ayvaz China Jinan/China**  
 Tel: +86 0574 5897 3851  
 info@ayvazchina.com

**Ayvaz Kazakhstan LLP Almaty/Kazakhstan**  
 Tel: +7 (727) 327 97 57  
 info\_kz@ayvaz.com  
 www.ayvaz.kz

**Ayvaz N Isperih/Bulgaria**  
 Tel: +359 843127 32  
 office@ayvaz-n.eu

**Ayvaz Serbia Belgrade/Serbia**  
 Tel: +381 61 658 70 52  
 yakbiyik@ayvaz.com

**Ayvaz Vietnam HCMC/Vietnam**  
 Tel: +84 89 8508345  
 ggursoy@ayvaz.com

**Ayvaz Nigeria Lagos/Nigeria**  
 Tel: +234 906 308 6617  
 Tel: +234 909 465 3877