

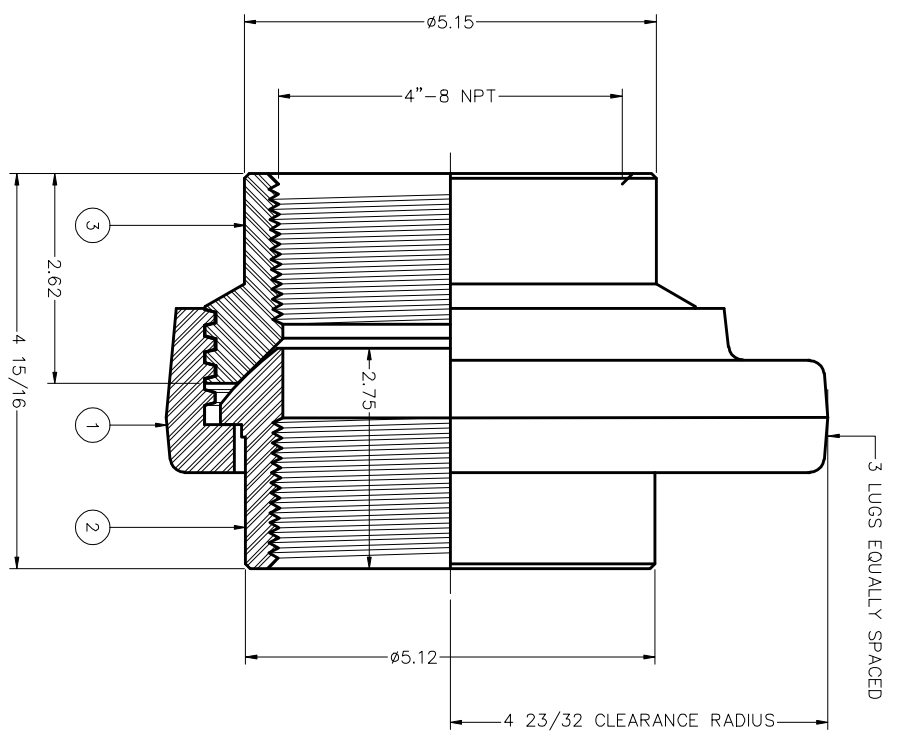
8 7 6 5 4 3 2 1

BILL OF MATERIALS

ITEM	QTY	PART NO.	DESCRIPTION	WEIGHT
1	1	0200WN0400	4" FIG 200 WING NUT	4.010
2	1	0200MT0400	4" FIG 200 MALE SUB THREAD	2.300
3	1	0200FT0400	4" FIG 200 FEMALE SUB THREAD	2.830

MATERIAL: A105
 HEAT TREATMENT : NORMALISING
 HARDNESS : 140-187 BHN

STANDARD CWP: 2000 PSI
 SOUR SERVICE CWP: 2000 PSI



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REV.	DESCRIPTION	DATE	BY	CHKD	APPROV	TOLERANCES UNLESS SPECIFIED	ANGLES	SPRNG	DATE	ASSEMBLY THREADED	SHEET
0	REDRAWN	08/12	RBM	WKV		XXX ± .015 XXXX ± .005 ± 1/16	120° ± 1/2°	ORCAD RBM APPROV WKV SRS	19/06/10 19/06/10 19/06/10	4" FIG 200 HAMMER UNION 2000 PSI CWP	1 OF 1

ASSLY WEIGHT - 9.140 kg



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