

The Veritas® Fast-Action Hold-Down uses a cam lever to quickly and securely clamp your workpiece. It can be used on a workbench or anywhere a 3/4" diameter hole can be drilled.

The clamp arm is made from forged steel, and the body and cam lever are investment-cast stainless steel.

The fast-action hold-down comes unassembled. Simply screw the threaded end of the post into the tapped hole in the bottom of the body.

Tip: Since the post is serrated, you may want to wear a glove during assembly in order to protect your hand.

A small leather pad has been included for use with the hold-down. Remove the covering on the double-sided tape and apply the leather pad to the underside of the clamp arm at the tip, as shown in **Figure 3**.

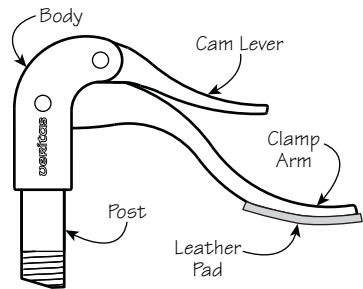


Figure 1: Fast-action hold-down parts.

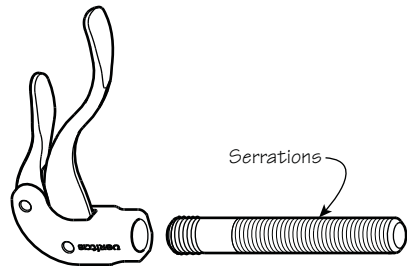


Figure 2: Installing the post.

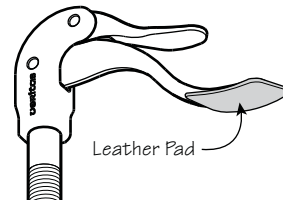


Figure 3: Applying the leather pad.

Position the workpiece on the workbench in the desired location. Drop the fast-action hold-down post into the appropriate hole and position the clamp arm onto workpiece. Make sure the cam lever is in the back position, as shown in **Figure 4**.

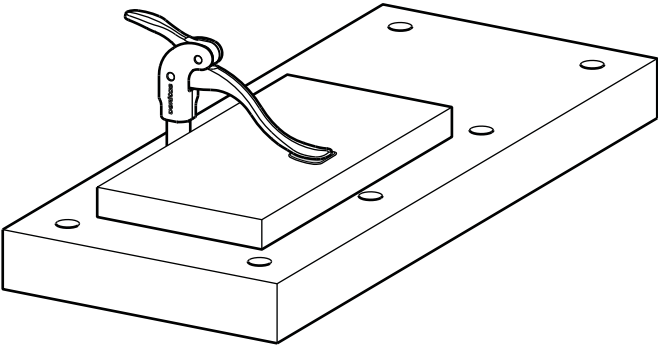


Figure 4: Positioning the fast-action hold-down.

Activate the fast-action hold-down by pivoting the cam lever forward and down, as shown in **Figure 5**.

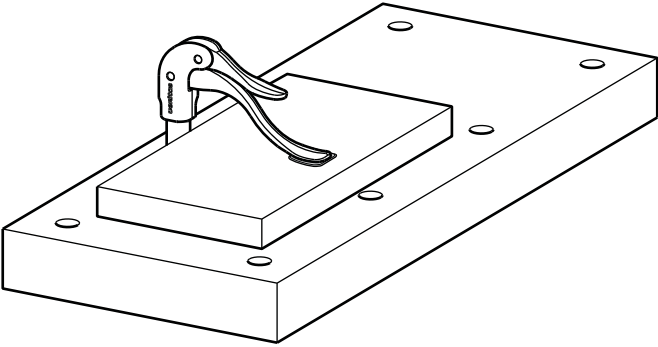


Figure 5: Activating the fast-action hold-down.

Accessories

05G14.02 Optional 5 1/2" Post

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